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009570

D350-689-017
Job Sheet 194031



Part No: D350-689-017

Job Qty: 2 pcs

Part Name: Shoulder Harness 4 Point Inertia Reel



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/25/19

Job Tracking No:

Due Date: 5/2/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV C SHEET 37 IPP Rev:A new issue DD 10.04.23 verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	2 pcs	5/2/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		



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Container No: S177324



Part: D350-689-017

Job No: 194031

Serial No/Batch: S177324

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH02-33 Issue 1 of 1
FAA STC SR016201

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					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
120 QC 4	2 pcs	5/2/19	0.00 0.00		QC 4 - 28	
					QC 4 - 58	
					QC 4 - 69	9-89 DAS 69
					QC 4 - 9	
					QC 4 - 46	
					QC 4 - 68	
130 Packaging 3-1 - Stock - B4B	2 pcs	5/2/19	0.00 0.00		Packaging 3 - 1 - B4B	9-89 DAS 69
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	9-89 DAS 21
135 DC - 1 - B4B	2 pcs	5/2/19	0.00 0.00		DC - 1 - B4B	9-89 DAS 21
					DC - 2 - B4B	MAY 03 2019
140 QC 21 - FG	2 pcs	5/2/19	0.00 0.00		QC 21 - FG - 21	
					QC 21 - FG - 70	9-89 DAS 21
					QC 21 - SA - 53	9-89 DAS 21

Part Op 120 - (QC4- 100% Inspect kits for completeness)
Descriptions: 130 - (Identify as per dwg & Stock Location: _____), Identify and pack for shipping as per PPP D350-689-017 Location: FG029
135 - Photocopy bluefile and create labels per PPP D350-689-017 CHG001
140 - (QC21- Final Inspection - Work Order Release)

MAY 03 2019

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN5-4A	Bolt	4 Ea (2 ea)	110-Packaging 1 - Pick Kit	5116970
D4071-041	Shoulder Harness Assembly	4 pcs (2 ea)	110-Packaging 1 - Pick Kit	5158807
MS21042L5	Nut	4 Ea (2 ea)	110-Packaging 1 - Pick Kit	5149145
NAS1149D0516J	Washer	8 Ea (4 ea)	110-Packaging 1 - Pick Kit	5007015

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN5-4A	4	42	0
	D4071-041	4	5	0
	MS21042L5	4	691	0
	NAS1149D0516J	8	416	0

Part Specifications

Specifications could not be found.

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Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor		
			QC / QA Coordinator		
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					

REFERENCE ONLY

6.0 PARTS LIST (OPTIONAL KITS)

Qty -015	Qty -017	Qty -031	Part Number	Description
X			D350-689-015	SEAT MODIFICATION KIT
	X		D350-689-017	SHOULDER HARNESS KIT
		X	D350-689-031	ARMREST KIT
		1	D2199-31	STRUT
2			D3029-1	SPRING
2			D3030-1	LOCK
1			D3033-1	SEAT TRACK
4			D3059-1	STUD
4			D3060-1	BUSHING
4			D3061-1	RADIUS BLOCK
	2		D4071-041	SHOULDER HARNESS ASSY
		1	D4671-1	ARMREST CUSHION
		1	D5159-041	SEAT BACK BRACE ASSY
		1	D5159-043	SEAT BACK BRACE ASSY
		1	D5159-045	SEAT RIB ASSY
		1	D5189-041	TUBE ASSY
		1	D5189-043	ARMEST ASSY
			AN3-12A	BOLT
		1	AN4-4A	BOLT
		1	AN4-6A	BOLT
		1	AN4-10A	BOLT
		2	AN4-14A	BOLT
		1	AN4-17A	BOLT
	2		AN5-4A	BOLT
		1	AN970-4	WASHER
		4	MS20600AD4W4	BLIND RIVET
		8	MS20600AD4W5	BLIND RIVET
		10	MS21042L3	NUT (OR MS21042-3)
		8	MS21042L4	NUT (OR MS21042-4)
4	2		MS21042L5	NUT (OR MS21042-5)
4			MS21059L3	NUTPLATE
1			MS24693-S273	SCREW
3			MS27039-1-10	SCREW
		1	MS27039-1-17	SCREW
		3	MS27039-1-18	SCREW
		4	MS27039-1-19	SCREW
		2	MS27039-1-20	SCREW
		4	MS27039-4-20	SCREW
		2	MS27039-4-22	SCREW
		4	MS27039-4-21	SCREW
		20	NAS1149D0332J	WASHER (OR AN960JD10L)
		17	NAS1149D0432J	WASHER (OR AN960JD416)
	4		NAS1149D0516J	WASHER (OR AN960JD516L)
4			NAS1149D0563J	WASHER (OR AN960JD516)
		2	NAS43DD4-16FC	SPACER

REFERENCE ONLY